



Exterior Below-Grade Residential Waterproofing Membrane

Fusion Solvent-based

Description

The Fusion Solvent-Based Waterproofing Membrane is a highly elastic, 100% Virgin Polymer solvent-based thermoplastic exterior waterproof coating.

Uses

Fusion Solvent-Based Waterproofing Membrane is a waterproof coating for above and below grade exterior concrete and masonry surfaces. Fusion Solvent-Based Waterproofing Membrane can be used as a spray only or as part of a system, when applied below-grade.

System Components

A system is comprised of the coating and one of the Mar-flex Residential Drainage Products. NOTE: No drainage product is required when used above-grade.

Optional Board/Roll Installation

For drainage plus R-value use any size of the Drain & Dry or Shockwave. For more drainage flow with no R-value use the Geo-mat Plus or "C" Drain 110 or 150.

Equipment

Use of a 3300 psi airless sprayer with a 727 spray tip is recommended.

Coverage

25 sq.ft/gal @ 40mil dry thickness

General Requirements

Avoid application when inclement weather is present or imminent. Do not apply the Fusion S.B. membrane when the air temperature is below 0° F. Ensure that footings are exposed and free of any debris, loose material, wet/damp or frozen areas. Sweep the tops of footers to clear away debris and dry footings/walls. Walls must be set before applying the Fusion membranes. Make sure that all existing pipe, conduit or any other penetration through the wall are properly sealed on the outside with water plug, hydraulic cement or similar product. If penetrations are to be added after the spray application, it is still the applicators responsibility to ensure these areas are sealed. If this responsibility is passed onto the builder, inform the builder they are responsible and inform them of the proper procedure to seal these areas.

Required Prep Work

Remove below grade wall ties inside the basement and out. Patch all outside below grade ties holes with the Mar-flex 362 Mastic or similar. Poured concrete walls must be free of voids and honeycombs. Any such areas, if present, should be covered with the Mar-flex 362 Mastic or similar. All brick ledges must be properly capped and sealed.

Application Information

When spraying Fusion S.B., the final recommended spray temperature of the material should be 100°F - 150°F.

Spray Installation

Membrane application should be done a section of the wall at a time. Use multiple, uniform passes, alternating from horizontal to vertical. Application should end on wall at footer. As work progresses check for thin spots and voids in the spray application. Re-spray any areas as necessary to obtain the required mil thickness. Determine the wet mil thickness by using a standard wet mil gauge. Application should be made to all below-grade basement walls. This includes any wall that would be considered a common wall to habitable/storage areas. (Ex. garage wall, porch, etc.) Note: Please see the individual instruction sheet for the proper way to install the board or roll that you are using.

Backfilling/Drainage

Backfilling should begin no sooner than 24 hours after the installation of the Fusion SB Exterior Below-Grade Waterproofing System, but must be backfilled within 15 days. #57 Gravel or equivalent must be no less than 6" to 2' high at the base of the foundation and 1' in depth away from the foundation walls. Adequate interior and exterior foundation drainage at the base of the foundation walls or across any floors must be properly installed and working. Gutters and downspouts must be installed and functioning properly. Adequate drainage in landscaping beds adjacent to the foundation must be installed. Final grade must not extend above the waterproofing system and must slope away from the foundation at a minimum of 1/2" per foot for the first 12' from the structure.

Packaging

Fusion S.B. Waterproofing Membrane is available in 55-Gallon Drums and Bulk (6,000 Gallons).

Shelf Life

When stored at temperatures between 20°-100° shelf life is unlimited in the original, unopened container.

Limited Warranty

Mar-flex Waterproofing & Building Products warrants this product to be free of defects in workmanship and materials only at the time of shipment from our factory. If any Mar-flex materials prove to contain manufacturing defects that substantially affect their performance, Mar-flex will, at its option, replace the materials or refund its purchase price. This limited warranty is the only warranty extended by Mar-flex with respect to its materials. There are no other warranties, including the implied warranties or merchantability and fitness for a particular purpose. Mar-flex specifically disclaims liability for any incidental, consequential, or other damages, including but not limited to, loss of profits or damages to a structure or its contents, arising under any theory of law whatsoever. The dollar value of Mar-flex's liability and buyer's remedy under this limited warranty shall not exceed the purchase price of the Mar-flex material in question



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HEALTH AND SAFETY INFORMATION IS GIVEN IN THE SAFETY DATA SHEET AND THE PRODUCT DATA SHEET AVAILABLE FOR THIS PRODUCT. THESE SHOULD BE READ AND UNDERSTOOD BEFORE USING THIS PRODUCT.

Fusion Solvent Base Spec Sheet

Property	Method	Results
Color		Gray
Total Solids		58-60%
Application Method		Spray, Brush, Roller
Application Range		0° to 150°F
Elongation @ 70° F (21°C)	(ASTM D-412 Die C)	1800% min.
Crack Bridging Ability	(ASTM C-836)	10 cycles; without bond failure
Resistance to Hydrostatic Head Pressure	(Federal Spec TT-C-555B, Par 4.4.7)	Water Leaks: None Weight Gain: None
Total Cure Time		24 hrs.
Weight/Gallon		7.6 lbs. (3.4kg)
Coverage Rate		4.0 gal./100 ft ²
Tensile Strength	(ASTM-C-719)	48 psi (331 kPa)
Water Vapor Permeance	(ASTM E-96)	Transmission: 0.11 grains/sf/h Permeability: 0.23 perms
Mold Growth/Bacterial Attack		No Degradation
Membrane/Board		60 mil dry thickness
Membrane Only		40 mil dry thickness
Adhesion to Concrete		No Adhesion Loss